# 1 Identification

- **Product identifier**
  - Trade name: LOR B Series Resists
  - Product number: G316702, G316703, G316704, G316707, G316708, G316709, G316710, G316711, G316712, G316715, G316716, G316719

- **Application of the substance / the mixture** Photoresist

- **Details of the supplier of the safety data sheet**
  - Manufacturer/Supplier: Kayaku Advanced Materials
    200 Flanders Road
    Westborough, MA 01581
    Tel: (617) 965-5511
    Fax: (617) 965-5818
  - Information department:
    Product Safety
    Email: productsafety@kayakuAM.com
  - Emergency telephone number:
    Kayaku Advanced Materials: 617-965-5511
    Chemtrec USA Emergency: 800-424-9300
    Chemtrec International Emergency: 703-527-3887

# 2 Hazard(s) identification

- **Classification of the substance or mixture**
  - GHS02 Flame
    Flam. Liq. 3 H226 Flammable liquid and vapor.
  - GHS07
    Skin Irrit. 2 H315 Causes skin irritation.
    Eye Irrit. 2A H319 Causes serious eye irritation.

- **Label elements**
  - GHS label elements: The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**
  - GHS02
  - GHS07

- **Signal word** Warning

- **Hazard-determining components of labeling**
  - Cyclopentanone
  - **Hazard statements**
    H226 Flammable liquid and vapor.
    H315 Causes skin irritation.
Trade name: LOR B Series Resists

H319 Causes serious eye irritation.

· Precautionary statements
  P210  Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
  P260  Do not breathe dust/fume/gas/mist/vapors/spray.
  P280  Wear protective gloves/protective clothing/eye protection/face protection.
  P301+P310 If swallowed: Immediately call a poison center/doctor.
  P302+P352 If on skin: Wash with plenty of soap and water.
  P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
  P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
  P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
  P337+P313 If eye irritation persists: Get medical advice/attention.
  P370+P378 In case of fire: Use for extinction: Alcohol resistant foam.
  P370+P378 In case of fire: Use for extinction: Fire-extinguishing powder.
  P370+P378 In case of fire: Use for extinction: Carbon dioxide.
  P403+P235 Store in a well-ventilated place. Keep cool.
  P501  Dispose of contents/container in accordance with local/regional/national/international regulations.

· Classification system:
  · NFPA ratings (scale 0 - 4)
    Health = 2
    Fire = 3
    Reactivity = 0
  · HMIS-ratings (scale 0 - 4)
    Health = 2
    Fire = 3
    Reactivity = 0

· Other hazards
  · Results of PBT and vPvB assessment
    · PBT: Not applicable.
    · vPvB: Not applicable.

3 Composition/information on ingredients

· Chemical characterization: Mixtures
· Description: Mixture of the substances listed below with nonhazardous additions.

· Dangerous components:
  120-92-3 Cyclopentanone  Flam. Liq. 3, H226; Skin Irrit. 2, H315; Eye Irrit. 2A, H319  65-90%
  107-98-2 1-methoxy-2-propanol  Flam. Liq. 3, H226; Skin Irrit. 2, H315; Eye Irrit. 2A, H319  10-15%

· Additional Components:
  102322-80-3 Polyaliphatic imide copolymer  Skin Irrit. 2, H315; Eye Irrit. 2A, H319  1-20%
4 First-aid measures

· Description of first aid measures
  · General information: Immediately remove any clothing soiled by the product.
  · After inhalation: Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.
  · After skin contact: Immediately wash with water and soap and rinse thoroughly.
  · After eye contact: Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
  · After swallowing: Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.
  · Information for doctor: Most important symptoms and effects, both acute and delayed No further relevant information available.
  · Indication of any immediate medical attention and special treatment needed Treat symptomatically.

5 Fire-fighting measures

· Extinguishing media
  · Suitable extinguishing agents:
    Alcohol resistant foam
    Fire-extinguishing powder
    Carbon dioxide
  · For safety reasons unsuitable extinguishing agents:
    Water with full jet
    Water
  · Special hazards arising from the substance or mixture
    Containers may explode due to pressure increase when container is exposed to extreme heat. Vapors may travel a considerable distance to a source of ignition and flash back along vapor trail.
  · Advice for firefighters
  · Protective equipment: Wear SCBA.

6 Accidental release measures

· Personal precautions, protective equipment and emergency procedures
  Wear protective equipment. Keep unprotected persons away.
  Ensure adequate ventilation
  Keep away from ignition sources
· Environmental precautions: Do not allow to enter sewers/surface or ground water.
· Methods and material for containment and cleaning up:
  Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
  Ensure adequate ventilation.
  Do not flush with water or aqueous cleansing agents
Trade name: LOR B Series Resists

7 Handling and storage

- Handling:
  - Precautions for safe handling
    Ensure good ventilation/exhaust at the workplace.
    Prevent formation of aerosols.
    Keep away from heat and direct sunlight.
    Use only under yellow light
  - Information about protection against explosions and fires:
    Keep ignition sources away - Do not smoke.
    Use explosion-proof apparatus / fittings and spark-proof tools.
    Protect against electrostatic charges.
- Conditions for safe storage, including any incompatibilities
  - Storage:
    - Requirements to be met by storerooms and containers:
      Store in a cool location.
      Due to photo-sensitivity, store product in brown-glass or stainless steel receptacles.
    - Information about storage in one common storage facility:
      Do not store together with oxidizing and acidic materials.
      Do not store together with alkalis (caustic solutions).
    - Further information about storage conditions:
      Keep container well-sealed in cool, dry location.
      Store receptacle in a well ventilated area.
      Protect from heat and direct sunlight.
- Specific end use(s)
  No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.
- Control parameters
  - Components with limit values that require monitoring at the workplace:
    | 107-98-2 1-methoxy-2-propanol |
    | REL | Short-term value: 540 mg/m³, 150 ppm  |
    |     | Long-term value: 360 mg/m³, 100 ppm  |
    | TLV | Short-term value: 553 mg/m³, 150 ppm |
    |     | Long-term value: 369 mg/m³, 100 ppm  |
- Additional information: The lists that were valid during the creation were used as basis.
- Exposure controls
- Personal protective equipment:
  - General protective and hygienic measures:
    Keep away from food and beverages.
    Immediately remove all soiled and contaminated clothing.
    Wash hands before breaks and at the end of work.
    Avoid contact with the eyes and skin.
Trade name: LOR B Series Resists

- **Respiratory equipment:**
  In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.

- **Protection of hands:**
  Protective gloves
  
  The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

- **Material of gloves** Nitrile rubber, NBR

- **Penetration time of glove material** Contact glove manufacture for break-through time.

- **Eye protection:**
  Tightly sealed goggles

### 9 Physical and chemical properties

- **Information on basic physical and chemical properties**

  - **General Information**
  
  - **Appearance:**
    
    - **Form:** Liquid
    - **Color:** Yellow-brown
  
  - **Odor:** Sweet
  
  - **Odor threshold:** Not determined.

  - **pH-value:** Not determined.

- **Change in condition**
  
  - **Melting point/Melting range:** Undetermined.
  
  - **Boiling point/Boiling range:** 120 °C (248 °F)

- **Flash point:** 30 °C (86 °F)

- **Flammability (solid, gaseous):** Not applicable.

- **Ignition temperature:** 270 °C (518 °F)

- **Decomposition temperature:** Not determined.

- **Auto igniting:** Product is not selfigniting.

- **Danger of explosion:** Product is not explosive. However, formation of explosive air/vapor mixtures are possible.

- **Explosion limits:**
  
  - **Lower:** 2.3 Vol %
  
  - **Upper:** Not determined.

- **Vapor pressure at 20 °C (68 °F):** 12 hPa (9 mm Hg)

- **Density:** Not determined.

- **Relative density** See Table 1 Other Information

- **Vapor density** Not determined.

- **Evaporation rate** Not determined.
Trade name: LOR B Series Resists

49.4.3.1

- Solubility in / Miscibility with Water: Water miscible No
- Partition coefficient (n-octanol/water): Not determined.
- Viscosity:
  - Dynamic: Not determined.
  - Kinematic: Not determined.
- Other information
  - Table 1. Product specific gravity and VOC data.

<table>
<thead>
<tr>
<th>Name</th>
<th>Number</th>
<th>Sp. Grav.</th>
<th>Vol.(%by wt.)</th>
<th>VOC(g/L)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LOR 0.7B</td>
<td>G316702</td>
<td>0.965</td>
<td>98</td>
<td>40</td>
</tr>
<tr>
<td>LOR 1B</td>
<td>G316703</td>
<td>0.967</td>
<td>96</td>
<td>930</td>
</tr>
<tr>
<td>LOR 2B</td>
<td>G316704</td>
<td>0.973</td>
<td>95</td>
<td>930</td>
</tr>
<tr>
<td>LOR 3B</td>
<td>G316707</td>
<td>0.980</td>
<td>93</td>
<td>920</td>
</tr>
<tr>
<td>LOR 5B</td>
<td>G316708</td>
<td>0.982</td>
<td>92</td>
<td>910</td>
</tr>
<tr>
<td>LOR 6B</td>
<td>G316709</td>
<td>0.984</td>
<td>91</td>
<td>900</td>
</tr>
<tr>
<td>LOR 7B</td>
<td>G316710</td>
<td>0.988</td>
<td>91</td>
<td>900</td>
</tr>
<tr>
<td>LOR 10B</td>
<td>G316711</td>
<td>0.990</td>
<td>89</td>
<td>880</td>
</tr>
<tr>
<td>LOR 15B</td>
<td>G316712</td>
<td>0.992</td>
<td>88</td>
<td>870</td>
</tr>
<tr>
<td>LOR 20B</td>
<td>G316715</td>
<td>1.002</td>
<td>86</td>
<td>860</td>
</tr>
<tr>
<td>LOR 30B</td>
<td>G316716</td>
<td>1.004</td>
<td>85</td>
<td>850</td>
</tr>
<tr>
<td>LOR 50B</td>
<td>G316719</td>
<td>1.007</td>
<td>82</td>
<td>830</td>
</tr>
</tbody>
</table>

10 Stability and reactivity

- Reactivity No further relevant information available.
- Chemical stability Stable
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid
  - Heat, flames and sparks. Extremes of temperature and direct sunlight.
  - Contact with incompatible materials.
- Incompatible materials: Strong Oxidizing Agents, Strong Acids, Strong Bases
- Hazardous decomposition products:
  - Carbon monoxide and carbon dioxide
  - Nitrogen oxides (NOx)

11 Toxicological information

- Information on toxicological effects
- Acute toxicity:
  - LD/ LC50 values that are relevant for classification:

<table>
<thead>
<tr>
<th></th>
<th>Oral LD50</th>
<th>Dermal LD50</th>
<th>Inhalative LC50/4 h</th>
<th>1-methoxy-2-propanol Oral LD50</th>
</tr>
</thead>
<tbody>
<tr>
<td>120-92-3 Cyclopentanone</td>
<td>1180 mg/kg (Rat)</td>
<td>&gt;2000 mg/kg (rabbit)</td>
<td>&gt;19.5 mg/l (Rat)</td>
<td>5660 mg/kg (Rat)</td>
</tr>
</tbody>
</table>
49.4.3.1 Dermal LD50 13000 mg/kg (rabbit)
Inhalative LC50/4 h 54.6 mg/l (Rat)
102322-80-5 Polyaliphatic imide copolymer
Oral LD50 >5000 mg/kg (Rat) (Data for compositionally similar material)
Dermal LD50 >5000 mg/kg (Rat) (Data for compositionally similar material)

- Primary irritant effect:
  - on the skin: Irritant to skin and mucous membranes.
  - on the eye: Irritating effect.
  - Sensitization: No sensitizing effects known.
  - Experience with humans: No further relevant information available.
  - Additional toxicological information:
The product shows the following dangers according to internally approved calculation methods for preparations: Irritant

- Carcinogenic categories
  - IARC (International Agency for Research on Cancer)
    None of the ingredients are listed.
  - NTP (National Toxicology Program)
    None of the ingredients are listed.
  - OSHA-Ca (Occupational Safety & Health Administration)
    None of the ingredients are listed.

12 Ecological information

- Toxicity
  - Aquatic toxicity:
    120-92-3 Cyclopentanone
    EC50/48 h 100 mg/l (daphnia magna)
    EC50/72 h >100 mg/l (scenedesmus subspicatus)
    LC50/96 h >100 mg/l (fish)
    107-98-2 1-methoxy-2-propanol
    EC50/96 hr 23300 mg/l (daphnia magna)
    >1000 mg/l (green algae)
    LC50/96 h 20800 mg/l (Pimephales promelas)

  - Persistence and degradability No further relevant information available.
  - Behavior in environmental systems:
  - Bioaccumulative potential No further relevant information available.
  - Mobility in soil No further relevant information available.
  - Additional ecological information:
  - General notes:
    Water hazard class 1 (Self-assessment): slightly hazardous for water
    Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- Results of PBT and vPvB assessment
  - PBT: Not applicable.
  - vPvB: Not applicable.
13 Disposal considerations

- Waste treatment methods
- Recommendation:
  Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system.
  Disposal must be made in accordance with Federal, State, and Local regulations.
- Uncleaned packagings:
  Recommendation: Disposal must be made in accordance with Federal, State, and Local regulations.

14 Transport information

- UN-Number
  DOT, ADR, IMDG, IATA  UN1866

- UN proper shipping name
  DOT, IMDG, IATA  RESIN SOLUTION
  ADR  1866 RESIN SOLUTION

- Transport hazard class(es)
  DOT

  - Class 3 Flammable liquids
  - Label 3

  ADR, IMDG, IATA

  - Class 3 Flammable liquids
  - Label 3

- Packing group
  DOT, ADR, IMDG, IATA  III

- Environmental hazards:
  Marine pollutant: No

- Special precautions for user
  Warning: Flammable liquids

- Danger code (Kemler):
  33

- EMS Number:
  F-E,S-E

- Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
  Not applicable.
### 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
  - **Sara**
    - **Section 355 (extremely hazardous substances):**
      - None of the ingredients are listed.
    - **Section 313 (Specific toxic chemical listings):**
      - None of the ingredients is listed.
    - **TSCA (Toxic Substances Control Act):** All ingredients are listed or comply with TSCA regulations.
    - **Proposition 65**
  - **Chemicals known to cause cancer:**
    - None of the ingredients are listed.
  - **Chemicals known to cause reproductive toxicity for females:**
    - None of the ingredients are listed.
  - **Chemicals known to cause reproductive toxicity for males:**
    - None of the ingredients are listed.
  - **Chemicals known to cause developmental toxicity:**
    - None of the ingredients are listed.
  - **Carcinogenic categories**
    - **EPA (Environmental Protection Agency)**
      - None of the ingredients are listed.
    - **TLV (Threshold Limit Value established by ACGIH)**
      - None of the ingredients are listed.
    - **NIOSH-Ca (National Institute for Occupational Safety and Health)**
      - None of the ingredients are listed.
  - **Massachusetts State Right To Know List**
    - 120-92-3 Cyclopentanone
    - 107-98-2 1-methoxy-2-propanol
  - **New Jersey State Right To Know List**
    - 120-92-3 Cyclopentanone
    - 107-98-2 1-methoxy-2-propanol
  - **Pennsylvania Hazardous Substances List**
    - 120-92-3 Cyclopentanone
    - 107-98-2 1-methoxy-2-propanol
  - **California SCAQMD Rule 443.1 VOC’s:** See Table 1 - Section 9
  - **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
Trade name: LOR B Series Resists

· Hazard pictograms

GHS02  GHS07

· Signal word Warning

· Hazard-determining components of labeling:
  Cyclopentanone

· Hazard statements
  H226 Flammable liquid and vapor.
  H315 Causes skin irritation.
  H319 Causes serious eye irritation.

· Precautionary statements
  P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
  P260 Do not breathe dust/fume/gas/mist/vapors/spray.
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  P301+P330 If swallowed: Immediately call a poison center/doctor.
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  P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
  P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
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  P370+P378 In case of fire: Use for extinction: Fire-extinguishing powder.
  P370+P378 In case of fire: Use for extinction: Carbon dioxide.
  P403+P235 Store in a well-ventilated place. Keep cool.
  P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Department issuing SDS: Product safety department
· Contact: Tom Cole, EHS Manager (tcole@kayakuAM)

· Revision History:
The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.

· Date of preparation / last revision 08/22/2019 / 2

· Abbreviations and acronyms:
  RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
  ICAO: International Civil Aviation Organisation
  ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
  IMDG: International Maritime Code for Dangerous Goods
  DOT: US Department of Transportation
  IATA: International Air Transport Association
Trade Name: LOR B Series Resists

ACGIH: American Conference of Governmental Industrial Hygienists
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Flam. Liq. 3: Flammable liquids – Category 3
Skin Irrit. 2: Skin corrosion/irritation – Category 2
Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
STOT SE 3: Specific target organ toxicity (single exposure) – Category 3