SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : AZ P4620 PHOTORESIST

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Electronic industry
Intermediate for electronic industry

1.3 Details of the supplier of the safety data sheet

Company : Merck Performance Materials GmbH
Rheingaustrasse 190-196 ,
65203 Wiesbaden Germany

Telephone : +49 (0)611 962 8563

E-mail address of person responsible for the SDS : PSE@merckgroup.com

1.4 Emergency telephone number

Emergency telephone number : +49 69 305 6418   (24/7, English and German)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

GHS Classification
Flammable liquids, Category 3
H226: Flammable liquid and vapour.

2.2 Label elements

GHS-Labelling
Symbol(s) : 🛠

Signal word : Warning
Hazard statements : H226 Flammable liquid and vapour.
Precautionary statements:

**Prevention:**
- P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
- P233 Keep container tightly closed.
- P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response:**
- P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
- P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

**Storage:**
- P403 + P235 Store in a well-ventilated place. Keep cool.

2.3 Other hazards

No information available.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

**Chemical characterization**

Preparation of polymer resins and diazo compounds in organic solvents (halogenfree).

**Hazardous components**

**2-methoxypropyl acetate**
- CAS-No.: 70657-70-4
- EC-No.: 274-724-2
- Classification (REGULATION (EC) No 1272/2008): Flam. Liq. 3; H226 Repr. 1B; H360D STOT SE 3; H335
- Concentration [%]: < 0,3

**WEL substance:**

**2-methoxy-1-methylethyl acetate**
- CAS-No.: 108-65-6
- EC-No.: 203-603-9
- Registration number (REGULATION (EC) No 1272/2008): 01-2119475791-29-xxxx
- Classification (REGULATION (EC) No 1272/2008): Flam. Liq. 3; H226
- Concentration [%]: >= 50 - <= 100
For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice: Take off all contaminated clothing immediately. If symptoms persist, call a physician. Show this safety data sheet to the doctor in attendance.

Inhalation: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.

Skin contact: Wash off immediately with plenty of water. If skin irritation persists, call a physician.

Eye contact: Immediately flush eye(s) with plenty of water. Protect unharmed eye. Remove contact lenses.

Ingestion: If symptoms persist, call a physician. Show this safety data sheet to the doctor in attendance.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment: Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media: Water spray jet
Foam
Dry powder
Carbon dioxide (CO2)

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting: In case of fire hazardous decomposition products may be produced such as:
Carbon dioxide (CO2)
Carbon monoxide

5.3 Advice for firefighters

Special protective equipment for firefighters: Well closed full protective clothing (coat and pants) including helmet. In the event of fire, wear self-contained breathing apparatus.
Further information: Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions: Do not flush into surface water or sanitary sewer system. Avoid subsoil penetration.

6.3 Methods and materials for containment and cleaning up

Methods for cleaning up: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal. Clean contaminated floors and objects thoroughly while observing environmental regulations.

6.4 Reference to other sections

Additional advice: Information regarding Waste Disposal, see chapter 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling: Provide sufficient air exchange and/or exhaust in work rooms.

Advice on protection against fire and explosion: Normal measures for preventive fire protection.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers: Store in original container.

Further information on storage conditions: Keep container tightly closed in a dry and well-ventilated place. Protect against light.

Advice on common storage: Keep away from food and drink.

7.3 Specific end use(s)
SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006

AZ P4620 PHOTORESIST
Substance No.: GHSBBG70J7
Revision Date 12.05.2015
Version 4.0 DE-GHS
Print Date 13.08.2015

: No information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>2-methoxy-1-methylethyl acetate</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS-No.</td>
<td>108-65-6</td>
</tr>
<tr>
<td>Value</td>
<td>AGW</td>
</tr>
<tr>
<td>Control parameters</td>
<td>50 ppm</td>
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<tr>
<td></td>
<td>270 mg/m3</td>
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<tr>
<td>Category short-time exposure</td>
<td>1;(I)</td>
</tr>
<tr>
<td>Update</td>
<td>2006-01-01</td>
</tr>
<tr>
<td>Basis</td>
<td>DE TRGS 900</td>
</tr>
<tr>
<td>Further information</td>
<td>DFG: Senate commission for the review of compounds at the workplace dangerous for the health (MAK-commission). European Union (The EU has established a limit value: deviations in value and peak limit are possible) When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Components</th>
<th>2-methoxypropyl acetate</th>
</tr>
</thead>
<tbody>
<tr>
<td>CAS-No.</td>
<td>70657-70-4</td>
</tr>
<tr>
<td>Value</td>
<td>AGW</td>
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<tr>
<td>Control parameters</td>
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<td></td>
<td>28 mg/m3</td>
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<td>Update</td>
<td>2006-01-01</td>
</tr>
<tr>
<td>Basis</td>
<td>DE TRGS 900</td>
</tr>
<tr>
<td>Further information</td>
<td>DFG: Senate commission for the review of compounds at the workplace dangerous for the health (MAK-commission). Skin absorption When there is compliance with the OEL and biological tolerance values, harm to the unborn child can not be excluded</td>
</tr>
</tbody>
</table>

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

2-methoxy-1-methylethyl acetate

End Use: Workers
Exposure routes: Skin contact
Potential health effects: Chronic effects
Value: 54.8 mg/kg

End Use: Workers
Exposure routes: Inhalation
Potential health effects: Chronic effects
Value: 33 mg/m3
End Use: Workers
Exposure routes: Ingestion
Potential health effects: Chronic effects
1,67 mg/kg

End Use: Consumers
Exposure routes: Skin contact
Potential health effects: Chronic effects
153,5 mg/kg

End Use: Consumers
Exposure routes: Inhalation
Potential health effects: Chronic effects
275 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:
2-methoxy-1-methylethyl acetate
Fresh water
Value: 0,635 mg/l

Marine water
Value: 0,0635 mg/l

Fresh water sediment
Value: 3,29 mg/kg

Marine sediment
Value: 0,329 mg/kg

Soil
Value: 0,29 mg/kg

8.2 Exposure controls

Engineering measures
Provide sufficient air exchange and/or exhaust in work rooms.

Personal protective equipment

Respiratory protection
Use respiratory protection in case of insufficient exhaust ventilation or prolonged exposure
Recommended Filter type: ABEK-filter

Hand protection
Break through time: > 10 min
Glove thickness: > 0,4 mm
For short-term exposure (splash protection):
Nitrile rubber gloves.
Remarks: These types of protective gloves are offered by
various manufacturers. Please note the manufacturers’ detailed statements, especially about the minimum thickness and the minimum breakthrough time. Consider also the particular working conditions under which the gloves are being used.

Eye protection : Tightly fitting safety goggles

Skin and body protection : protective clothing

Hygiene measures : At work do not eat, drink, smoke or take drugs. Keep away from foodstuffs and beverages. Wash hands before breaks and after work. Use barrier skin cream.

Protective measures : Do not inhale vapours
Avoid contact with eyes and skin
Observe the usual precautions for handling chemicals.

Environmental exposure controls
General advice : Do not flush into surface water or sanitary sewer system. Avoid subsoil penetration.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance
Form : Liquid
Colour : yellow to red

Odour : ester-like

Safety data
Flash point : approx. 42 °C
Ignition temperature : not determined
Thermal decomposition : not determined
Lower explosion limit : not determined
Upper explosion limit : not determined
Flammability (solid, gas) : not determined
Oxidizing properties : not determined
Auto-ignition temperature : not determined
Burning number : not determined
pH : Not applicable
Freezing point : not determined
Starts to boil : 145 °C
Sublimation point: not determined
Vapour pressure: approx. 5 hPa, 20 °C
Density: ca. 1.07 g/cm³, 25 °C
Water solubility: The solvent is partially water soluble but the product forms two layers.
Partition coefficient: n-octanol/water: not determined
Solubility in other solvents: not determined
Viscosity, dynamic: approx. 35 mPas, 20 °C
Viscosity, kinematic: not determined
Relative vapour density: not determined
Corrosive in contact with metals: not determined
Evaporation rate: not determined

9.2 Other information
Further information: Remarks: No information available.

SECTION 10: Stability and reactivity

10.1 Reactivity
No dangerous reaction known under conditions of normal use.

10.2 Chemical stability
No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions
Hazardous reactions: No dangerous reaction known under conditions of normal use.

10.4 Conditions to avoid
Conditions to avoid: Heat, flames and sparks.

10.5 Incompatible materials
Materials to avoid: Oxidizing agents
Strong acids
Bases

10.6 Hazardous decomposition products
Hazardous decomposition products: No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on toxicological effects
Product
Acute oral toxicity : no data available
Acute inhalation toxicity : no data available
Acute dermal toxicity : no data available
Skin corrosion/irritation : no data available
Serious eye damage/eye irritation : no data available
Respiratory or skin sensitisation : no data available
Further information : no data available

Components:
2-methoxypropyl acetate :
Reproductive toxicity : May damage the unborn child.

2-methoxy-1-methylethyl acetate :
Acute oral toxicity : LD50: > 8.532 mg/kg, rat(female)
Acute inhalation toxicity : LC50: > 10,8 mg/l, 6 h, rat,
Acute dermal toxicity : LD50: > 5.000 mg/kg, rabbit

SECTION 12: Ecological information

12.1 Toxicity

Components:
2-methoxy-1-methylethyl acetate:
Toxicity to fish : LC50 (Oryzias latipes (Orange-red killifish)): 100 mg/l
Exposure time: 96 h
Test Type: semi-static test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 373 mg/l
Exposure time: 48 h

12.2 Persistence and degradability

Components:
2-methoxy-1-methylethyl acetate :
Biodegradability : Result: Readily biodegradable.
Biodegradation: 99 %
Exposure time: 28 d
12.3 Bioaccumulative potential

**Components:**
2-methoxy-1-methylethyl acetate:
Bioaccumulation : Remarks: Bioaccumulation is unlikely.
Partition coefficient: n-octanol/water : log Pow: 1,2

12.4 Mobility in soil

**Components:**
2-methoxy-1-methylethyl acetate:
Distribution among environmental compartments : Koc: 1,7 Remarks: Highly mobile in soils

12.5 Results of PBT and vPvB assessment

**Components:**
2-methoxy-1-methylethyl acetate:
Assessment : The substance does not fulfill the PBT criteria. The substance does not fulfill the vPvB criteria.

12.6 Other adverse effects
No data available

SECTION 13: Disposal considerations

13.1 Waste treatment methods

**Product** : Product should be taken to a suitable and authorized waste disposal site in accordance with relevant regulations and if necessary after consultation with the waste disposal operator and/or the competent Authorities

**Contaminated packaging** : Dispose of as unused product.

SECTION 14: Transport information

**ADR**
**UN number** : 1993
**Description of the goods** : FLAMMABLE LIQUID, N.O.S. (2-Methoxy-1-methylethyl acetate)
**Class** : 3
**Packing group** : III
**Classification Code** : F1
Labels : 3
Environmentally hazardous : no

IATA
UN number : 1993
Description of the goods : Flammable liquid, n.o.s.
(2-Methoxy-1-methylethyl acetate)
Class : 3
Packing group : III
Labels : 3
Environmentally hazardous : no

IMDG
UN number : 1993
Description of the goods : FLAMMABLE LIQUID, N.O.S.
(2-Methoxy-1-methylethyl acetate)
Class : 3
Packing group : III
Labels : 3
EmS Number 1 : F-E
EmS Number 2 : S-E
Marine pollutant : no

RID
UN number : 1993
Description of the goods : FLAMMABLE LIQUID, N.O.S.
(2-Methoxy-1-methylethyl acetate)
Class : 3
Packing group : III
Classification Code : F1
Labels : 3
Environmentally hazardous : no

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Neither banned nor restricted
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Neither banned nor restricted
Restrictions on the marketing and use of certain dangerous substances and preparations : Neither banned nor restricted
REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : 108-65-6
Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals:
Neither banned nor restricted

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals:
Neither banned nor restricted

Candidate List of Substances of Very High Concern for Authorisation:
Neither banned nor restricted

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59):
This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

REACH - List of substances subject to authorisation (Annex XIV):
Neither banned nor restricted

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer:
Neither banned nor restricted

Regulation (EC) No 850/2004 on persistent organic pollutants:
Neither banned nor restricted

Water contaminating class (Germany):
1 weakly water polluting

Other regulations:
BG Data Sheet M 004 "Substances causing irritation / corrosive substances"

15.2 Chemical Safety Assessment
A Chemical Safety Assessment is not required for a mixture.

SECTION 16: Other information

Full text of H-Statements referred to under sections 2 and 3.

H226 Flammable liquid and vapour.
H335 May cause respiratory irritation.
H360D May damage the unborn child.

Decimal notation: "Thousands" places are identified with a dot (example: 2.000 mg/kg means "two thousand mg/kg"). Decimal places are identified with a comma (example: 1,35 g/cm3)

Further information
Observe national and local legal requirements
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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