1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Boron trichloride

Chemical formula : BCI3

Synonyms : Boron trichloride, Boron Chloride, Trichloroborane

Product Use Description : General Industrial

Manufacturer/Importer/Distributor : Air Products and Chemicals, Inc
7201 Hamilton Blvd.
Allentown, PA 18195-1501
GST No. 123600835 RT0001
QST No. 102753981 TQ0001

Telephone : 1-610-481-4911 Corporate
1-800-345-3148 Chemicals Cust Serv
1-800-752-1597 Gases/Electronics Cust Serv

Emergency telephone number (24h) : 800-523-9374 USA
 +1 610 481 7711 International

2. HAZARDS IDENTIFICATION

GHS classification

Gases under pressure - Liquefied gas.
Acute toxicity - Inhalation Category 3
Skin corrosion - Category 1B

GHS label elements

Hazard pictograms/symbols

Signal Word: Danger

Hazard Statements:
H280: Contains gas under pressure; may explode if heated.
H314: Causes severe skin burns and eye damage.
H331: Toxic if inhaled.
EUH071: Corrosive to the respiratory tract.

Precautionary Statements:

**Prevention**
- P261: Avoid breathing dust/fume/gas/mist/vapours/spray.
- P264: Wash hands thoroughly after handling.
- P270: Do not eat, drink or smoke when using this product.
- P271: Use only outdoors or in a well-ventilated area.
- P280: Wear protective gloves/protective clothing/eye protection/face protection.

**Response**
- P301+P310: IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
- P301+P330+P331: IF SWALLOWED: rinse mouth. Do NOT induce vomiting.
- P303+P361+P338: IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310: Immediately call a POISON CENTRE or doctor/physician.
- P363: Wash contaminated clothing before reuse.

**Storage**
- P403+P233: Store in a well-ventilated place. Keep container tightly closed.
- P405: Store locked up.

**Disposal**
- P501: Disposal of contents/container to be specified in accordance with regulations.

Hazards not otherwise classified
- Reacts with water to form corrosive acids.
- Wear self-contained breathing apparatus and protective suit.
- Direct contact with liquid can cause frostbite.
- May react violently with water.
- Do not breathe gas.
- Corrosive to eyes, respiratory system and skin.
- Compressed liquefied gas.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS Number</th>
<th>Concentration (Volume)</th>
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<tr>
<td>Boron trichloride</td>
<td>10294-34-5</td>
<td>100 %</td>
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</table>

Concentration is nominal. For the exact product composition, please refer to Air Products technical.
4. FIRST AID MEASURES

General advice: The potential for hydrogen chloride formation exists with every exposure, therefore its toxicity must be considered. Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Apply artificial respiration if breathing stopped. Use chemically protective clothing.

Eye contact: In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Keep eye wide open while rinsing.

Skin contact: Flush with copious amounts of water until treatment is available. Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and badly.

Ingestion: Drink plenty of water. Do not induce vomiting. Never give anything by mouth to an unconscious person.

Inhalation: Move to fresh air. If breathing has stopped or is labored, give assisted respirations. Supplemental oxygen may be indicated. If the heart has stopped, trained personnel should begin cardiopulmonary resuscitation immediately. Mouth to mouth resuscitation is not recommended. Use a barrier device. If unconscious place in recovery position and seek medical advice. In case of shortness of breath, give oxygen. Consult a doctor.

Most important symptoms/effects - acute and delayed: Irritating to eyes and respiratory system. Gum bleeding. Cough. Discoloration of teeth. Acute or chronic respiratory conditions.

Immediate Medical Attention and Special Treatment

Treatment: Liberation of hydrogen chloride may cause corrosive effects to the mucous membranes. Swallowed, it may produce ulceration and and possibly perforation in the upper alimentary tract. Mediastinitis or peritonitis and the complications thereof may develop. Massive overexposure to the vapor may cause delayed-onset pulmonary edema. Secondary infection may develop in the inflamed respiratory tract. Patients should be kept under observation. Aspirated material may produce lung injury. Emesis should not be induced mechanically or pharmacologically. If it is considered necessary to evacuate the stomach contents, this should be undertaken by means least likely to result in aspiration (e.g. in the presence of airway intubation). Caution should be taken to avoid perforation of an acutely inflamed or ulcerated area of the alimentary tract. Be alert to kidney involvement due to boron toxicity and concentration effects during excretion.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media: All known extinguishing media can be used.
Specific hazards: Product is nonflammable and does not support combustion. Upon exposure to intense heat or flame, cylinder will vent rapidly and/or rupture violently. Use of water may result in the formation of very toxic aqueous solutions. Move away from container and cool with water from a protected position. Keep adjacent cylinders cool by spraying with large amounts of water until the fire burns itself out. If possible, stop flow of product. Most cylinders are designed to vent contents when exposed to elevated temperatures.

Special protective equipment for fire-fighters: Use self-contained breathing apparatus and chemically protective clothing.

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment, and Emergency Procedures: Evacuate personnel to safe areas. Ventilate the area. Approach suspected leak areas with caution. Use self-contained breathing apparatus or positive pressure air line with mask and escape pack in areas where concentration is unknown or above the exposure limits.

Environmental precautions: Should not be released into the environment. Prevent further leakage or spillage if safe to do so. Prevent from entering sewers, basements and workpits, or any place where its accumulation can be dangerous.

Methods for cleaning up: Ventilate the area. Wash contaminated equipment or sites of leaks with copious quantities of water. Reduce vapor with fog or fine water spray.

Additional advice: If possible, stop flow of product. Increase ventilation to the release area and monitor concentrations. If leak is from cylinder or cylinder valve, call the Air Products emergency telephone number. If the leak is in the user's system, close the cylinder valve, safely vent the pressure, and purge with an inert gas before attempting repairs.

7. HANDLING AND STORAGE

Handling
Use equipment rated for cylinder pressure. Cylinders should be stored upright with valve protection cap in place and firmly secured to prevent falling or being knocked over. Protect cylinders from physical damage; do not drag, roll, slide or drop. Do not allow storage area temperature to exceed 50°C (122°F). Only experienced and properly instructed persons should handle compressed gases/cryogenic liquids. Before using the product, determine its identity by reading the label. Know and understand the properties and hazards of the product before use. When doubt exists as to the correct handling procedure for a particular gas, contact the supplier. Do not remove or deface labels provided by the supplier for the identification of the cylinder contents. When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders. Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use. Use an adjustable strap wrench to remove oversize or rusted caps. Before connecting the container, check the complete gas system for suitability, particularly for pressure rating and materials. Before connecting the container for use, ensure that back feed from the system into the container is prevented. Ensure the complete gas system is compatible for pressure rating and materials of construction. Ensure the complete gas system has been checked for leaks before use. Employ suitable pressure regulating devices on all containers when the gas is being emitted to systems with lower pressure rating than that of the container. Never insert an object (e.g., wrench, screwdriver, pry bar, etc.) into valve cap openings. Doing so may
damage valve, causing a leak to occur. Open valve slowly. If user experiences any difficulty operating cylinder valve discontinue use and contact supplier. Close container valve after each use and when empty, even if still connected to equipment. Never attempt to repair or modify container valves or safety relief devices. Damaged valves should be reported immediately to the supplier. Close valve after each use and when empty. Replace outlet caps or plugs and container caps as soon as container is disconnected from equipment. Do not subject containers to abnormal mechanical shock. Never attempt to lift a cylinder by its valve protection cap or guard. Do not use containers as rollers or supports or for any other purpose than to contain the gas as supplied. Never strike an arc on a compressed gas cylinder or make a cylinder a part of an electrical circuit. Keep container valve outlets clean and free from contaminants particularly oil and water. Do not smoke while handling product or cylinders. Never re-compress a gas or a gas mixture without first consulting the supplier. Never attempt to transfer gases from one cylinder/container to another. Always use backflow protective device in piping. Purge air from system before introducing gas. Purge system with dry inert gas (e.g. helium or nitrogen) before gas is introduced and when system is placed out of service. Avoid suckback of water, acid and alkalis. Installation of a cross purge assembly between the cylinder and the regulator is recommended. When returning cylinder install valve outlet cap or plug leak tight. Never use direct flame or electrical heating devices to raise the pressure of a container. Containers should not be subjected to temperatures above 50°C (122°F). Never attempt to increase liquid withdrawal rate by pressurizing the container without first consulting the supplier. Never permit liquefied gas to become trapped in parts of the system as this may result in hydraulic rupture.

Storage

Use a back flow preventative device in the piping. Use only with equipment of compatible materials of construction, rated for cylinder pressure. Do not open valve until connected to equipment prepared for use. When returning cylinder install valve outlet cap or plug leak tight. Open/close valve slowly. Close when not in use. Wear Safety Eye Protection. Check Safety Data Sheet before use. Full containers should be stored so that oldest stock is used first. Containers should be stored in a purpose build compound which should be well ventilated, preferably in the open air. Observe all regulations and local requirements regarding storage of containers. Stored containers should be periodically checked for general condition and leakage. Local codes may have special requirements for toxic gas storage. Protect containers stored in the open against rusting and extremes of weather. Containers should not be stored in conditions likely to encourage corrosion. Containers should be stored in the vertical position and properly secured to prevent toppling. The container valves should be tightly closed and where appropriate valve outlets should be capped or plugged. Container valve guards or caps should be in place. Keep containers tightly closed in a cool, well-ventilated place. Full and empty cylinders should be segregated. Do not allow storage temperature to exceed 50°C (122°F). Return empty containers in a timely manner.

Technical measures/Precautions

Provide sufficient air exchange and/or exhaust in work rooms. Containers should be segregated in the storage area according to the various categories (e.g. flammable, toxic, etc.) and in accordance with local regulations.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering measures

Handle product only in closed system or provide appropriate exhaust ventilation at machinery. Provide natural or explosion-proof ventilation adequate to ensure concentrations are kept below exposure limits. Provide readily accessible eye wash stations and safety showers.

Personal protective equipment

Respiratory protection: Keep self contained breathing apparatus readily available for emergency use.
Use self-contained breathing apparatus or positive pressure air line with mask and escape pack in areas where concentration is unknown or above the exposure limits. Users of breathing apparatus must be trained.

Hand protection: Sturdy work gloves are recommended for handling cylinders. Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection: Safety glasses recommended when handling cylinders. A full faceshield should be worn in addition to safety glasses when connecting, disconnecting or opening cylinders.

Skin and body protection: Acid resistant gloves (e.g. butyl rubber, neoprene, polyethylene) and splash suit when connecting, disconnecting or opening cylinders. Safety shoes are recommended when handling cylinders. Encapsulated chemical protective suit in emergency situations.

Special instructions for protection and hygiene: Ensure adequate ventilation, especially in confined areas. Provide good ventilation and/or local exhaust to prevent accumulation of concentrations above exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Liquefied gas. Gives off white fumes in moist air.

Odor: Pungent.

Odor threshold: No data available.

pH: Not applicable.

Melting point/range: -161 °F (-107 °C)

Boiling point/range: 55 °F (12.8 °C)

Flash point: Not applicable.

Evaporation rate: Not applicable.

Flammability (solid, gas): Refer to product classification in Section 2

Upper/lower explosion/flammability limit: No data available.

Vapor pressure: 23.21 psia (1.60 bara) at 68 °F (20 °C)
Water solubility : Hydrolyses.

Relative vapor density : 4.045 (air = 1)
Relative density : 1.3 (water = 1)
Partition coefficient (n-octanol/water) : Not applicable.
Auto-ignition temperature : No data available.
Decomposition temperature : No data available.
Viscosity : Not applicable.
Molecular Weight : 117.17 g/mol
Density : 0.312 lb/ft³ (0.0050 g/cm³) at 70 °F (21 °C) Note: (as vapor)
Specific Volume : 3.18 ft³/lb (0.1985 m³/kg) at 70 °F (21 °C)

10. STABILITY AND REACTIVITY

Chemical Stability : Stable under normal conditions.
Conditions to avoid : No data available.
Materials to avoid : Strong bases.
Alcohols.
Reacts energetically with water.
Reaction with water or contaminants or excessive heat may result in sufficient pressure to burst container.
Hazardous decomposition products : No data available.
Possibility of hazardous Reactions/Reactivity : No data available.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Likely routes of exposure

Effects on Eye : May cause blindness. Irritating to eyes. Causes severe eye burns. May cause permanent eye injury.

Effects on Skin : Contact with liquid may cause cold burns/frostbite. Causes skin irritation. Causes skin burns.
Inhalation Effects: Irritating to respiratory system. Can cause severe lung damage. May be fatal if inhaled. Delayed adverse effects possible. Prolonged exposure to small concentrations may result in pulmonary edema. Delayed fatal pulmonary edema possible.

Ingestion Effects: Causes severe digestive tract burns.


Acute toxicity

Acute Oral Toxicity: No data is available on the product itself.

Inhalation: LC50 (1 h) : 2541 ppm Species : Rat.

Acute Dermal Toxicity: No data is available on the product itself.

Skin corrosion/irritation: No data available.

Serious eye damage/eye irritation: No data available.

Sensitization: No data available.

Chronic toxicity or effects from long term exposures

Carcinogenicity: No data available.

Reproductive toxicity: Boron compounds (particularly boric acid) have caused anemia, and adverse liver, kidney, central nervous system and reproductive effects. Testicular atrophy, reduced sperm counts, abnormal sperm and sterility have been observed in mice, rats and dogs fed at a daily level of 45 mg/kg of body weight based on boron product equivalents. Oral administration of boric acid to pregnant mice, rats and rabbits has caused increased incidences of fetal death and malformed offspring. Pregnant rats exposed for one hour to 300 ppm hydrochloric acid had a five-fold higher incidence of fetal death than control rats. In addition, the surviving rat pups showed disturbances in kidney function.

Germ cell mutagenicity: No data is available on the product itself.

Specific target organ systemic toxicity (single exposure): No data available.

Specific target organ systemic toxicity (repeated exposure): No data available.

Aspiration hazard: No data available.
Delayed and Immediate Effects and Chronic Effects from Short and Long Term Exposure

Acute or chronic respiratory conditions. Asthma.

Pregnant rats exposed for one hour to 300 ppm hydrochloric acid had a five-fold higher incidence of fetal death than control rats. In addition, the surviving rat pups showed disturbances in kidney function.

12. ECOLOGICAL INFORMATION

Ecotoxicity effects

Aquatic toxicity : May cause pH changes in aqueous ecological systems.
Toxicity to other organisms : No data available.

Persistence and degradability

Biodegradability : No data is available on the product itself.
Mobility : No data available.
Bioaccumulation : No data is available on the product itself.

13. DISPOSAL CONSIDERATIONS

Waste from residues / unused products : In accordance with local and national regulations. Return unused product in original cylinder to supplier. Contact supplier if guidance is required. Must not be discharged to atmosphere.

Contaminated packaging : Return cylinder to supplier.

14. TRANSPORT INFORMATION

DOT

UN/ID No. : UN1741
Proper shipping name : Boron trichloride
Class or Division : 2.3
Label(s) : 2.3 (8)
PIH Zone : C
Marine Pollutant : No
IATA
Transport Forbidden

IMDG
UN/ID No. : UN1741
Proper shipping name : BORON TRICHLORIDE
Class or Division : 2.3
Label(s) : 2.3 (8)
Marine Pollutant : No

TDG
UN/ID No. : UN1741
Proper shipping name : BORON TRICHLORIDE
Class or Division : 2.3
Label(s) : 2.3 (8)
Marine Pollutant : No

Further Information
Avoid transport on vehicles where the load space is not separated from the driver's compartment.
Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency. The transportation information is not intended to convey all specific regulatory data relating to this material. For complete transportation information, contact an Air Products customer service representative.

15. REGULATORY INFORMATION
Toxic Substance Control Act (TSCA) 12(b) Component(s):
None.

<table>
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<tr>
<th>Country</th>
<th>Regulatory list</th>
<th>Notification</th>
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EPA SARA Title III Section 312 (40 CFR 370) Hazard Classification
Acute Health Hazard  Sudden Release of Pressure Hazard.
EPA SARA Title III Section 313 (40 CFR 372) Component(s) above 'de minimus' level
Boron trichloride

US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)
This product does not contain any chemicals known to State of California to cause cancer, birth defects or any other harm.

16. OTHER INFORMATION

NFPA Rating

Health : 3
Fire : 0
Instability : 1

HMIS Rating

Health : 3*
Flammability : 0
Physical hazard : 1

Prepared by : Air Products and Chemicals, Inc. Global EH&S Product Safety Department

Telephone : 1-610-481-4911 Corporate
           : 1-800-345-3148 Chemicals Cust Serv
           : 1-800-752-1597 Gases/Electronics Cust Serv

Preparation Date : 03/02/2015

For additional information, please visit our Product Stewardship web site at
http://www.airproducts.com/productstewardship/