1. PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** Copper metal pieces  
**GENERAL USE:** Physical vapor deposition of thin films

**MANUFACTURER**  
Kurt J Lesker Company  
United States  
1925 Route 51  
Jefferson Hills, PA 15025  
**Customer Service:** 412-387-9200  
**E-Mail:** msds@lesker.com  
Kurt J Lesker Company LTD  
United Kingdom  
15-16 Burgess Road  
Hastings, East Sussex, TN35 4NR  
England  
**Customer Service:** +44 (0) 1424 458100

**24 HR. EMERGENCY TELEPHONE NUMBERS**  
24-Hour Emergency Response provided by 3E Global Incident Response Hotline  
When calling, refer to Kurt J Lesker Company Global Response Access Code: 333594  
North America [USA, Canada, Mexico]: 1-866-519-4752  
Mainland China: (+86) 4001 2001 74  
Europe: {int'l call prefix}-1-760-476-3961  
Asia Pacific: {int'l call prefix}-1-760-476-3960  
Middle East & Africa: {int'l call prefix}-1-760-476-3959

2. HAZARDS IDENTIFICATION

**GHS CLASSIFICATIONS**

**Health:**  
This substance or mixture is not hazardous and is not classified under GHS.

**EMERGENCY OVERVIEW**

**PHYSICAL APPEARANCE:** Reddish-orange metal  
**IMMEDIATE CONCERNS:** Negligible fire or explosion hazard in bulk form. Powdered material may form explosive dust-air mixtures.

**POTENTIAL HEALTH EFFECTS**

**EYES:** Dust or vapor irritating to eyes and respiratory tract.  
**SKIN:** May cause skin irritation.  
**INGESTION:** Low ingestion hazard in normal use.  
**INHALATION:** Dust or vapor irritating to eyes and respiratory tract.

**REPRODUCTIVE TOXICITY**

**REPRODUCTIVE EFFECTS:** Not Available  
**TERATOGENIC EFFECTS:** Not Available  
**CARCINOGENICITY:** Not listed as a human carcinogen  
**MUTAGENICITY:** Not Available  
**MEDICAL CONDITIONS AGGRAVATED:** None expected.
ROUTES OF ENTRY: Inhalation, ingestion, eye contact, or skin contact.

PHYSICAL HAZARDS: This substance is not considered hazardous in the form supplied. Dusts at sufficient concentrations can form explosive mixtures with air.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Wt.%</th>
<th>CAS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper</td>
<td>100</td>
<td>7440-50-8</td>
</tr>
</tbody>
</table>

### 4. FIRST AID MEASURES

**EYES:** Immediately flush eyes with plenty of water. Get medical attention, if irritation persists.

**SKIN:** Wash with soap and water. Get medical attention if irritation develops or persists.

**INGESTION:** Rinse mouth. Get medical advice/attention.

**INHALATION:** No specific treatment is necessary since this material is not likely to be hazardous by inhalation. If exposed to excessive levels of dusts or fumes, remove to fresh air and get medical attention if cough or other symptoms develop.

**SIGNS AND SYMPTOMS OF OVEREXPOSURE**

**ACUTE TOXICITY:** Poses little or no immediate hazard.

**CHRONIC EFFECTS:** Not Available

### 5. FIRE FIGHTING MEASURES

**FLAMMABLE CLASS:** Not flammable.

**EXTINGUISHING MEDIA:** Use a Class D dry powder extinguisher, dolomite, dry sand, graphite, or soda ash.

**EXPLOSION HAZARDS:** Dusts at sufficient concentrations can form explosive mixtures with air.

**FIRE FIGHTING PROCEDURES:** As in any fire, wear self-contained breathing apparatus pressure-demand, (MSHA/NIOSH approved or equivalent) and full protective gear.

**HAZARDOUS DECOMPOSITION PRODUCTS:** Toxic metal fumes

### 6. ACCIDENTAL RELEASE MEASURES

**SMALL SPILL:** Clean up spills immediately, observing precautions in Protective Equipment section.

**LARGE SPILL:** Collect spilled material in appropriate container. Spill may be reportable. Consult section 15 for Reportable Quantities.

**ENVIRONMENTAL PRECAUTIONS**

**WATER SPILL:** This material is a water pollutant and should be prevented from contaminating soil or from entering sewage and drainage systems and bodies of water.

**GENERAL PROCEDURES:** Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Eliminate all ignition sources if safe to do so. Avoid formation of dust. Provide appropriate exhaust ventilation where dust is formed. Avoid breathing (dust, vapor, mist, gas). Practice good chemical hygiene during and after use. Avoid release to the environment.

### 7. HANDLING AND STORAGE

**GENERAL PROCEDURES:** To avoid risks to human health and the environment, comply with the instructions for
HANDLING: Avoid formation of dust. Provide appropriate exhaust ventilation where dust is formed.

STORAGE: Keep container closed when not in use. Store in a cool dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: Wear safety glasses.

SKIN: Wear protective gloves.

RESPIRATORY: Not normally needed. If ventilation is inadequate and this material is handled at elevated temperatures or dusts/fumes/mists are generated a NIOSH/MSHA approved air purifying respirator with a manufacturers approved cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

WORK HYGIENIC PRACTICES: Practice good chemical hygiene during and after use.

COMMENTS:

<table>
<thead>
<tr>
<th>Component</th>
<th>Location, Type</th>
<th>Value (mg/m3)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper</td>
<td>ACGIH TLV TWA</td>
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</tr>
<tr>
<td></td>
<td>OSHA OEL TWA</td>
<td>0.1</td>
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<tr>
<td></td>
<td>NIOSH REL TWA</td>
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<td></td>
<td>Canada - AB, BC, ON, PQ TWA</td>
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<tr>
<td></td>
<td>Europe TWA</td>
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<tr>
<td></td>
<td>Austria, Denmark, Hungary, Poland TWA</td>
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</tr>
<tr>
<td></td>
<td>Australia, New Zealand, Singapore TWA</td>
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</tr>
<tr>
<td></td>
<td>UK WEL TWA</td>
<td>0.2</td>
</tr>
</tbody>
</table>

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Solid

ODOR: None

COLOR: Reddish-orange

pH: NA = Not Applicable

PERCENT VOLATILE: NA = Not Applicable

FLASH POINT AND METHOD: NA = Not Applicable

FLAMMABLE LIMITS: NA = Not Applicable

AUTOIGNITION TEMPERATURE: NA = Not Applicable

VAPOR PRESSURE: NA = Not Applicable
10. STABILITY AND REACTIVITY

STABLE: Yes
HAZARDOUS POLYMERIZATION: No
HAZARDOUS DECOMPOSITION PRODUCTS: Toxic metal fumes
INCOMPATIBLE MATERIALS: Strong acids, Oxidizing materials, Halogens, Ammonium Nitrate.

11. TOXICOLOGICAL INFORMATION

ACUTE
DERMAL LD$_{50}$: Not Available
SKIN ABSORPTION: Not Available
ORAL LD$_{50}$: Not Available
INHALATION LC$_{50}$: Not Available

CARCINOGENICITY
IARC: Not listed
NTP: Not listed
OSHA: Not listed

REPRODUCTIVE EFFECTS: Not Available
TERATOGENIC EFFECTS: Not Available
MUTAGENICITY: Not Available

12. ECOLOGICAL INFORMATION

BIOACCUMULATION/ACCUMULATION: Not Available

AQUATIC TOXICITY (ACUTE)
96-HOUR LC$_{50}$: 9.4 ug/L (Pimephales promelas)
48-HOUR EC$_{50}$: 3.2 ug/L (Daphnia magna)

CHEMICAL FATE INFORMATION: Not Available

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Dispose of according to applicable federal, state, provincial, and local regulations.
PRODUCT DISPOSAL: Material may be recyclable.
EMPTY CONTAINER: Follow all MSDS/label precautions even after container is emptied because it may retain product residues.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)
PRIMARY HAZARD CLASS/DIVISION: Not Regulated

ROAD AND RAIL (ADR/RID)
PROPER SHIPPING NAME: Not Regulated

AIR (ICAO/IATA)
PRIMARY HAZARD CLASS/DIVISION: Not Regulated

VESSEL (IMO/IMDG)
PRIMARY HAZARD CLASS/DIVISION: Not Regulated

CANADA TRANSPORT OF DANGEROUS GOODS
PRIMARY HAZARD CLASS/DIVISION: Not Regulated

15. REGULATORY INFORMATION

UNITED STATES

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)
311/312 HAZARD CATEGORIES: None

TSCA (TOXIC SUBSTANCE CONTROL ACT)
TSCA STATUS: All components of this product are included in inventory, exempt, or notified

REGULATIONS

STATE REGULATIONS:
The following components appear in one or more of the following state hazardous substances lists

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS</th>
<th>CA</th>
<th>MA</th>
<th>MN</th>
<th>NJ</th>
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<td>No</td>
<td>Yes</td>
<td>Yes</td>
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</table>

CALIFORNIA PROPOSITION 65: This product is not known to contain any components for which the State of California has found to cause cancer, birth defects or other reproductive harm.

CANADA

WHMIS (WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM): Not Regulated

DOMESTIC SUBSTANCE LIST (INVENTORY): All components of this product are included in inventory, exempt, or notified

16. OTHER INFORMATION

APPROVED BY: EHS DEPT
PREPARED BY: E Bolton
INFORMATION CONTACT: fluids@lesker.com
MANUFACTURER DISCLAIMER:

Kurt J. Lesker Company ("KJLC") believes the information contained in this Material Safety Data Sheet is accurate as of the "Date of Last Revision" specified. The information relates only to typical properties of the product. Do not use the information for product performance or specification purposes. The information is for use by technically skilled persons at their own risk. KJLC MAKES NO EXPRESS OR IMPLIED WARRANTY OF ANY KIND, INCLUDING WITHOUT LIMITATION WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, WITH RESPECT TO THE PRODUCT OR THE INFORMATION. The information may not be valid for product use in combination with any other product or material or in any process. KJLC expressly disclaims any liability arising from any use of the product or any reliance on the information. Do not treat the information (a) as assurance that use of the product will not infringe patent or other rights or (b) as a license or grant of patent or other property rights. "KJLC" means KJLC and each of its subsidiaries.