



INVOIL 704

Safety Data Sheet

Revision Date August 2015

1. Product and Company Identification

PRODUCT NAME: **Invoil 704**
MATERIAL USES: Lubricating Oil
COMPANY: Inland Vacuum Industries
35 Howard Ave
Churchville NY 14428
(585) 293-3330
VALIDATION DATE: 3/30/2015
For Chemical Emergency Call Chemtrec 800-424-9300

2. Hazards Identification

GHS Classification

Not a hazardous substance or mixture.

GHS Label element

Not a hazardous substance or mixture.

Other hazards

None known.

3. Composition/information on ingredients

Chemical Name	Wt. %	CAS
Tetramethyltetraphenyl trisiloxane	> 30	3982-82-9
Tetraphenyldimethyldisiloxane	> 20	807-28-3
Pentaphenyl trimethyl trisiloxane	> 10	3390-61-2

4. First aid measures

- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : Wash with water and soap as a precaution.
Get medical attention if symptoms occur.
- In case of eye contact : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed: None known.
- Protection of first-aiders : No special precautions are necessary for first aid responders.
- Notes to physician : Treat symptomatically and supportively.

5. Fire-fighting measures

Suitable extinguishing media : Water spray, Alcohol-resistant Foam, Dry Chemical, Carbon Dioxide (CO₂)

Unsuitable extinguishing media: None known.

Specific hazards during firefighting: Fire burns more vigorously than would be expected.
Exposure to combustion products may be a hazard to health.

Hazardous combustion products: Carbon oxides, Silicon oxides, Formaldehyde

Specific extinguishing methods: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary. Use personal protective equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition.
Follow safe handling advice and personal protective equipment recommendations

Environmental precautions: Discharge into the environment must be avoided.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Soak up with inert absorbent material. For Large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Dispose of saturated absorbent or cleaning materials appropriately, since spontaneous heating may occur.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

7. Handling and storage

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Handle in accordance with good industrial hygiene and safety practice. Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage : Keep in properly labeled containers.
Store in accordance with the particular national regulations.

Materials to avoid : Do not store with the following product types:
Strong oxidizing agents

8. Exposure controls/personal protection

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Processing may form hazardous compounds (see section 10).
Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection Remarks : Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
Safety glasses

Skin and body protection : Skin should be washed after contact.

Hygiene measures : Ensure that eye flushing systems and safety showers are located close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.
These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.
For further information regarding the use of silicones / organic oils in consumer aerosol applications, please refer to the guidance document regarding the use of these type of materials in consumer aerosol applications that has been developed by the silicone industry (www.SEHSC.com).

9. Physical and chemical properties

Appearance : liquid

Color : Colorless to pale yellow

Odor : none

Odor Threshold : No data available

pH : No data available

Melting point/freezing point : No data available

Boiling point : 215 °C

Flash point : Min 210 °C

Evaporation rate : No data available

Flammability (solid, gas) : Not applicable

Upper explosion limit : No data available

Lower explosion limit : No data available

Vapor pressure : No data available

Relative vapor density : No data available

Relative density : 1.065

Solubility(ies)Water solubility : No data available

Partition coefficient: n- octanol/water: No data available

Autoignition temperature : No data available

Decomposition temperature : No data available

Viscosity

Viscosity, kinematic : 24.2 cSt

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Molecular weight : 484

10. Stability and reactivity

Reactivity	:	Not classified as a reactivity hazard.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions:		Can react with strong oxidizing agents Use at elevated temperatures may form highly hazardous compounds. Hazardous decomposition products will be formed at elevated temperatures.
Conditions to avoid:		None known.
Incompatible materials	:	Oxidizing agents
Hazardous decomposition products		
Thermal decomposition:		Formaldehyde

11. Toxicological information

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg
Assessment: The substance or mixture has no acute oral toxicity
Remarks: Based on test data

Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg
Assessment: The substance or mixture has no acute dermal toxicity
Remarks: Based on test data

Skin corrosion/irritation

Not classified based on available information.

Product:

Species: Rabbit
Result: No skin irritation Remarks:
Based on test data

Serious eye damage/eye irritation

Not classified based on available information.

Product:

Species: Rabbit
Result: No eye irritation Remarks:
Based on test data

Respiratory or skin sensitization

Skin sensitization: Not classified based on available information. Respiratory sensitization: Not classified based on available information.

Product:

Assessment: Does not cause skin sensitization.

Test Type: Maximization Test (GPMT) Species:

Guinea pig
Remarks: No known sensitizing effect. Based on test data

Germ cell mutagenicity

Not classified based on available information.

Product:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Result: negative
Remarks: Based on test data

Carcinogenicity

Not classified based on available information.

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

Not classified based on available information.

STOT-repeated exposure

Not classified based on available information.

Product:

Routes of exposure: Ingestion
Assessment: No significant health effects observed in animals at concentrations of 100 mg/kg bw or less.

Repeated dose toxicity Product:

Species: Rat
Application Route: Ingestion Remarks:
Based on test data

Aspiration toxicity

Not classified based on available information.

12. Ecological information

Ecotoxicity

Product:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 1,000 mg/l
Exposure time: 96 h

LC50 (Salmo gairdneri): > 1,000 mg/l
Exposure time: 96 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

13. Disposal considerations**Disposal methods**

Resource Conservation and Recovery Act (RCRA): When a decision is made to discard this material as supplied, it is classified as a RCRA hazardous waste.

Waste Code : D018

Contaminated packaging : Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.

Waste from residues : Dispose of in accordance with local regulations.

14. Transport information**International Regulation****UNRTDG**

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation**49 CFR**

Not regulated as a dangerous good

15. Regulatory information**EPCRA - Emergency Planning and Community Right-to-Know****CERCLA Reportable Quantity**

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 302 : No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations Pennsylvania

STATE REGULATIONS:

The following components appear in one or more of the following states hazardous substances lists:

<u>Component</u>	<u>CAS</u>	<u>CA</u>	<u>MA</u>	<u>NJ</u>	<u>PA</u>
Tetramethyltetraphenyl trisiloxane	3982-82-9	No	No	Yes	Yes
Tetraphenyldimethyldisiloxane	807-28-3	No	No	Yes	No
Pentaphenyl trimethyl trisiloxane	3390-61-2	No	No	Yes	Yes

California Prop 65

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

The ingredients of this product are reported in the following inventories:

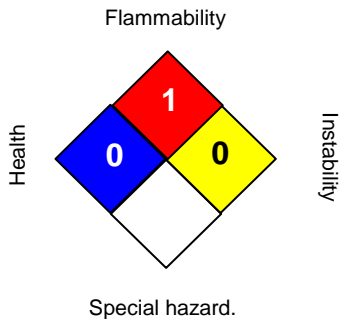
- KECI : All ingredients listed, exempt or notified.
- REACH : All ingredients (pre-)registered or exempt.
- TSCA : All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.
- AICS : All ingredients listed or exempt.
- IECSC : All ingredients listed or exempt.
- ENCS/ISHL : All components are listed on ENCS/ISHL or exempted from inventory listing.
- PICCS : All ingredients listed or exempt.
- DSL : All chemical substances in this product comply with the CEPA 1999 and NSNR and are on or exempt from listing on the Canadian Domestic Substances List (DSL).
- NZIoC : All ingredients listed or exempt.

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

16. Other information

NFPA:



HMIS III:

HEALTH	0
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

Revision Date : 08/03/2015

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended

manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.