1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Silicon pieces
GENERAL USE: Physical vapor deposition of thin films

MANUFACTURER
Kurt J Lesker Company
United States
1925 Route 51
Jefferson Hills, PA 15025
Customer Service: 412-387-9200
E-Mail: msds@lesker.com
Kurt J Lesker Company LTD
United Kingdom
15-16 Burgess Road
Hastings, East Sussex, TN35 4NR
England
Customer Service: +44 (0) 1424 458100

24 HR. EMERGENCY TELEPHONE NUMBERS
24-Hour Emergency Response provided by 3E Global Incident Response Hotline
When calling, refer to Kurt J Lesker Company Global Response Access Code: 333594
North America [USA, Canada, Mexico]: 1-866-519-4752
Mainland China: (+86) 4001 2001 74
Europe: {int'l call prefix}-1-760-476-3961
Asia Pacific: {int'l call prefix}-1-760-476-3960
Middle East & Africa: {int'l call prefix}-1-760-476-3959

2. HAZARDS IDENTIFICATION

GHS CLASSIFICATIONS
Health:
This substance or mixture is not hazardous and is not classified under GHS.

EMERGENCY OVERVIEW

PHYSICAL APPEARANCE: Grey solid
IMMEDIATE CONCERNS: Negligible fire or explosion hazard in bulk form. Powdered material may form explosive dust-air mixtures.

POTENTIAL HEALTH EFFECTS
EYES: Contact may cause eye irritation.
SKIN: May cause skin irritation.
INGESTION: Low ingestion hazard in normal use.
INHALATION: May cause respiratory irritation.

REPRODUCTIVE TOXICITY
REPRODUCTIVE EFFECTS: Not Available
TERATOGENIC EFFECTS: Not Available
CARCINOGENICITY: Not listed as a human carcinogen
MUTAGENICITY: Not Available
MEDICAL CONDITIONS AGGRAVATED: None expected.
ROUTES OF ENTRY: Inhalation, ingestion, eye contact, or skin contact.

SENSITIZATION: None expected.

PHYSICAL HAZARDS: This substance is not considered hazardous in the form supplied. Dusts at sufficient concentrations can form explosive mixtures with air.

COMMENTS: The physical and toxicological properties of this material have not been thoroughly investigated.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>Wt.%</th>
<th>CAS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicon</td>
<td>100</td>
<td>7440-21-3</td>
</tr>
</tbody>
</table>

4. FIRST AID MEASURES

EYES: Immediately flush eyes with plenty of water. Get medical attention, if irritation persists.

SKIN: Wash with soap and water. Get medical attention if irritation develops or persists.

INGESTION: Rinse mouth. Get medical advice/attention.

INHALATION: No specific treatment is necessary since this material is not likely to be hazardous by inhalation. If exposed to excessive levels of dusts or fumes, remove to fresh air and get medical attention if cough or other symptoms develop.

SIGNS AND SYMPTOMS OF OVEREXPOSURE

ACUTE TOXICITY: Poses little or no immediate hazard.

CHRONIC EFFECTS: Not Available

5. FIRE FIGHTING MEASURES

FLAMMABLE CLASS: Noncombustible except as a powder.

EXTINGUISHING MEDIA: Use a Class D dry powder extinguisher, dolomite, dry sand, graphite, or soda ash.

EXPLOSION HAZARDS: Dusts at sufficient concentrations can form explosive mixtures with air.

FIRE FIGHTING PROCEDURES: As in any fire, wear self-contained breathing apparatus pressure-demand, (MSHA/NIOSH approved or equivalent) and full protective gear.

HAZARDOUS DECOMPOSITION PRODUCTS: Toxic metal fumes

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILL: Clean up spills immediately, observing precautions in Protective Equipment section.

LARGE SPILL: Collect spilled material in appropriate container. Spill may be reportable. Consult section 15 for Reportable Quantities.

GENERAL PROCEDURES: Isolate hazard area. Keep unnecessary and unprotected personnel from entering. Eliminate all ignition sources if safe to do so. Avoid formation of dust. Provide appropriate exhaust ventilation where dust is formed. Avoid breathing (dust, vapor, mist, gas). Practice good chemical hygiene during and after use. Avoid release to the environment.

7. HANDLING AND STORAGE

GENERAL PROCEDURES: To avoid risks to human health and the environment, comply with the instructions for use.
HANDLING: Keep away from heat and flame. Keep container closed when not in use. Remove contaminated clothing and wash before reuse. Wash hands before eating and wash before reuse. Wash thoroughly after handling.

STORAGE: Keep container closed when not in use. Store in a cool dry place.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: Wear safety glasses.

SKIN: Wear protective gloves.

RESPIRATORY: Not normally needed. If ventilation is inadequate and this material is handled at elevated temperatures or dusts/fumes/mists are generated a NIOSH/MSHA approved air purifying respirator with a manufacturers approved cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.

WORK HYGIENIC PRACTICES: Practice good chemical hygiene during and after use.

COMMENTS:

<table>
<thead>
<tr>
<th>Component</th>
<th>Location, Type</th>
<th>Value (mg/m3)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicon</td>
<td>OSHA OEL TWA (Respirable)</td>
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</tr>
<tr>
<td></td>
<td>OSHA OEL TWA (Total)</td>
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</tr>
<tr>
<td></td>
<td>NIOSH REL TWA (Respirable)</td>
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<tr>
<td></td>
<td>NIOSH REL TWA (Total)</td>
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<tr>
<td></td>
<td>Canada - BC TWA</td>
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</tr>
<tr>
<td></td>
<td>Canada - ON, PQ TWA</td>
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<tr>
<td></td>
<td>Europe TWA</td>
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</tr>
<tr>
<td></td>
<td>Switzerland TWA (Respirable)</td>
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<tr>
<td></td>
<td>Australia, NZ, Singapore TWA</td>
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<tr>
<td></td>
<td>UK WEL TWA (Respirable)</td>
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<tr>
<td></td>
<td>UK WEL TWA (Inhalable)</td>
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</tr>
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</table>

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Solid

ODOR: Not Available

COLOR: Grey

pH: NA = Not Applicable

PERCENT VOLATILE: NA = Not Applicable

FLASH POINT AND METHOD: NA = Not Applicable
**FLAMMABLE LIMITS:** NA = Not Applicable

**AUTOIGNITION TEMPERATURE:** NA = Not Applicable

**VAPOR PRESSURE:** NA = Not Applicable

**VAPOR DENSITY:** NA = Not Applicable

**BOILING POINT:** 3265°C

**MELTING POINT:** 1414°C

**SOLUBILITY IN WATER:** Insoluble

**DENSITY:** 2.329 at 25°C

**MOLECULAR WEIGHT:** 28.0855

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**10. STABILITY AND REACTIVITY**

**STABLE:** Yes

**HAZARDOUS POLYMERIZATION:** No

**HAZARDOUS DECOMPOSITION PRODUCTS:** Toxic metal fumes

**INCOMPATIBLE MATERIALS:** Strong acids, Strong bases, Oxidizing materials, Halogens.

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**11. TOXICOLOGICAL INFORMATION**

**ACUTE**

**DERMAL LD\(_{50}\):** Not Available

**SKIN ABSORPTION:** Not Available

**ORAL LD\(_{50}\):** Not Available

**INHALATION LC\(_{50}\):** Not Available

**CARCINOGENICITY**

**IARC:** Not listed

**NTP:** Not listed

**OSHA:** Not listed

**REPRODUCTIVE EFFECTS:** Not Available

**TERATOGENIC EFFECTS:** Not Available

**MUTAGENICITY:** Not Available

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**12. ECOLOGICAL INFORMATION**

**BIOACCUMULATION/ACCUMULATION:** Not Available

**AQUATIC TOXICITY (ACUTE):** Not Available

**CHEMICAL FATE INFORMATION:** Not Available

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**13. DISPOSAL CONSIDERATIONS**

**DISPOSAL METHOD:** Dispose of according to applicable federal, state, provincial, and local regulations.
PRODUCT DISPOSAL: Contact a licensed waste disposal company.

EMPTY CONTAINER: Follow all MSDS/label precautions even after container is emptied because it may retain product residues.

14. TRANSPORT INFORMATION

DOT (DEPARTMENT OF TRANSPORTATION)
   PROPER SHIPPING NAME: Not Regulated

ROAD AND RAIL (ADR/RID)
   PROPER SHIPPING NAME: Not Regulated

AIR (ICAO/IATA)
   SHIPPING NAME: Not Regulated

VESSEL (IMO/IMDG)
   SHIPPING NAME: Not Regulated

CANADA TRANSPORT OF DANGEROUS GOODS
   SHIPPING NAME: Not Regulated

15. REGULATORY INFORMATION

UNITED STATES

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)
   311/312 HAZARD CATEGORIES: None

TSCA (TOXIC SUBSTANCE CONTROL ACT)
   TSCA STATUS: All components of this product are included in inventory, exempt, or notified

REGULATIONS
   STATE REGULATIONS:

The following components appear in one or more of the following state hazardous substances lists

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS</th>
<th>CA</th>
<th>MA</th>
<th>MN</th>
<th>NJ</th>
<th>PA</th>
<th>RI</th>
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</thead>
<tbody>
<tr>
<td>Silicon</td>
<td>7440-21-3</td>
<td>No</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
<td>Yes</td>
</tr>
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</table>

CALIFORNIA PROPOSITION 65: This product is not known to contain any components for which the State of California has found to cause cancer, birth defects or other reproductive harm.

CANADA

WHMIS (WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM): Not Regulated

DOMESTIC SUBSTANCE LIST (INVENTORY): All components of this product are included in inventory, exempt, or notified

16. OTHER INFORMATION

APPROVED BY: EHS DEPT

PREPARED BY: E Bolton
INFORMATION CONTACT: msds@lesker.com

HMIS RATING

<table>
<thead>
<tr>
<th>Category</th>
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<tr>
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<tr>
<td>FLAMMABILITY</td>
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<tr>
<td>PHYSICAL HAZARD</td>
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<tr>
<td>PERSONAL PROTECTION</td>
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NFPA CODES

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</tbody>
</table>

GENERAL STATEMENTS: The physical and toxicological properties of this material have not been thoroughly investigated.

MANUFACTURER DISCLAIMER:

Kurt J. Lesker Company ("KJLC") believes the information contained in this Material Safety Data Sheet is accurate as of the "Date of Last Revision" specified. The information relates only to typical properties of the product. Do not use the information for product performance or specification purposes. The information is for use by technically skilled persons at their own risk. KJLC MAKES NO EXPRESS OR IMPLIED WARRANTY OF ANY KIND, INCLUDING WITHOUT LIMITATION WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, WITH RESPECT TO THE PRODUCT OR THE INFORMATION. The information may not be valid for product use in combination with any other product or material or in any process. KJLC expressly disclaims any liability arising from any use of the product or any reliance on the information. Do not treat the information (a) as assurance that use of the product will not infringe patent or other rights or (b) as a license or grant of patent or other property rights. "KJLC” means KJLC and each of its subsidiaries.