1 Identification

· Product identifier
  · Trade name: SU-8 2000 Series Resists
  · Product number:
    Y111004, Y111007, Y111014, Y111022, Y111029, Y111045, Y111053, Y111058, Y111064, Y111069, Y111070, Y111072, Y111074, Y111075, Y111077
  · Application of the substance / the mixture Photoresist

· Details of the supplier of the safety data sheet
  · Manufacturer/Supplier:
    Kayaku Advanced Materials
    200 Flanders Road
    Westborough, MA 01581
    Tel: (617) 965-5511
    Fax: (617) 965-5818
  · Information department:
    Product Safety
    Email: productsafety@kayakuAM.com
  · Emergency telephone number:
    Kayaku Advanced Materials: 617-965-5511
    Chemtrec USA Emergency: 800-424-9300
    Chemtrec International Emergency: 703-527-3887

2 Hazard(s) identification

· Classification of the substance or mixture
  · GHS02 Flame
    Flam. Liq. 3  H226 Flammable liquid and vapor.
  · GHS09 Environment
    Aquatic Chronic 2  H411 Toxic to aquatic life with long lasting effects.
  · GHS07
    Skin Irrit. 2  H315 Causes skin irritation.
    Eye Irrit. 2A  H319 Causes serious eye irritation.
    Skin Sens. 1  H317 May cause an allergic skin reaction.
    Aquatic Acute 2  H401 Toxic to aquatic life.

· Label elements
  · GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
Trade name: SU-8 2000 Series Resists

- **Hazard pictograms**
  - GHS02
  - GHS07
  - GHS09

- **Signal word** Warning
- **Hazard-determining components of labeling:**
  - Epoxy resin
  - Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-)
  - Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-)]

- **Hazard statements**
  - H226 Flammable liquid and vapor.
  - H315 Causes skin irritation.
  - H319 Causes serious eye irritation.
  - H317 May cause an allergic skin reaction.
  - H401 Toxic to aquatic life.
  - H411 Toxic to aquatic life with long lasting effects.

- **Precautionary statements**
  - P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
  - P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
  - P273 Avoid release to the environment.
  - P280 Wear protective gloves/protective clothing/eye protection/face protection.
  - P301+P310 If swallowed: Immediately call a poison center/doctor.
  - P302+P352 If on skin: Wash with plenty of soap and water.
  - P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
  - P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
  - P337+P313 If eye irritation persists: Get medical advice/attention.
  - P370+P378 In case of fire: Use for extinction: Alcohol resistant foam.
  - P370+P378 In case of fire: Use for extinction: Fire-extinguishing powder.
  - P370+P378 In case of fire: Use for extinction: Carbon dioxide.
  - P403+P235 Store in a well-ventilated place. Keep cool.
  - P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Classification system:**
- **NFPA ratings (scale 0 - 4)**
  - Health = 2
  - Fire = 3
  - Reactivity = 0
- **HMIS-ratings (scale 0 - 4)**
  - Health = 2
  - Fire = 3
  - Reactivity = 0

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
3 Composition/information on ingredients

- Chemical characterization: Mixtures
- Description: Mixture of the substances listed below with nonhazardous additions.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy resin</td>
<td>3-75%</td>
</tr>
<tr>
<td>Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1, H317</td>
<td></td>
</tr>
<tr>
<td>Cyclopentanone</td>
<td>15-96%</td>
</tr>
<tr>
<td>Flamm. Liquid 3, H226; Skin Irrit. 2, H315; Eye Irrit. 2A, H319</td>
<td></td>
</tr>
<tr>
<td>Propylene carbonate</td>
<td>0.1-5%</td>
</tr>
<tr>
<td>Skin Irrit. 2, H315; Eye Irrit. 2A, H319</td>
<td></td>
</tr>
<tr>
<td>Sulfonium, (thiodi-4,1-phenylene) bis(diphenyl-,(OC-6-11)-hexafluoroantimonate (1-)</td>
<td>0.05-2.5%</td>
</tr>
<tr>
<td>Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Skin Sens. 1, H317</td>
<td></td>
</tr>
<tr>
<td>(1:2)</td>
<td></td>
</tr>
<tr>
<td>Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-)(1:1)</td>
<td>0.05-2.5%</td>
</tr>
<tr>
<td>Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Skin Sens. 1, H317</td>
<td></td>
</tr>
</tbody>
</table>

4 First-aid measures

- Description of first aid measures
- General information: Immediately remove any clothing soiled by the product.
- After inhalation:
  Inhalation is not an expected route of exposure. If respiratory irritation or distress occurs remove victim to fresh air. Seek medical attention if respiratory irritation or distress continues.
- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact:
  Wash eyes immediately with a large amount of water or normal saline, occasionally lifting upper and lower eye lids until no evidence of chemical remains (about 20 minutes). Remove contact lenses if present and easy to remove. Seek immediate medical attention.
- After swallowing:
  Do not induce vomiting unless instructed to do so by a physician. Wash out mouth with water and keep person at rest. Seek immediate medical attention.
- Information for doctor:
  - Most important symptoms and effects, both acute and delayed: No further relevant information available.
  - Indication of any immediate medical attention and special treatment needed: Treat symptomatically.

5 Fire-fighting measures

- Extinguishing media
- Suitable extinguishing agents:
  - Alcohol resistant foam
  - Fire-extinguishing powder
  - Carbon dioxide
- For safety reasons unsuitable extinguishing agents:
  - Water with full jet
  - Water
- Special hazards arising from the substance or mixture: No further relevant information available.
Trade name: SU-8 2000 Series Resists

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
  Wear protective equipment. Keep unprotected persons away.
  Ensure adequate ventilation
  Keep away from ignition sources

- **Environmental precautions:**
  Do not allow product to reach sewage system or any drains.
  Inform respective authorities in case of seepage into water course or sewage system.
  Do not allow to enter sewers/ surface or ground water.

- **Methods and material for containment and cleaning up:**
  Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
  Dispose contaminated material as waste according to Section 13.
  Ensure adequate ventilation.
  Do not flush with water or aqueous cleansing agents

- **Reference to other sections**
  See Section 7 for information on safe handling.
  See Section 8 for information on personal protection equipment.
  See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
  **Precautions for safe handling**
  Ensure good ventilation/exhaust at the workplace.
  Prevent formation of aerosols.

- **Information about protection against explosions and fires:**
  Keep ignition sources away - Do not smoke.
  Use explosion-proof apparatus / fittings and spark-proof tools.
  Protect against electrostatic charges.

- **Conditions for safe storage, including any incompatibilities**

- **Storage:**
  **Requirements to be met by storerooms and containers:**
  Due to photo-sensitivity, store product in brown-glass or stainless steel receptacles.
  Store in a cool location.

  **Information about storage in one common storage facility:**
  Do not store together with alkalis (caustic solutions).
  Do not store together with oxidizing and acidic materials.

  **Further information about storage conditions:**
  Keep container well-sealed in cool, dry location.
  Protect from heat and direct sunlight.
  Store receptacle in a well ventilated area.

  **Specific end use(s) No further relevant information available.**

(Contd. on page 5)
8 Exposure controls/personal protection

· Additional information about design of technical systems: No further data; see item 7.

· Control parameters

<table>
<thead>
<tr>
<th>Components with limit values that require monitoring at the workplace:</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>89452-37-9 Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-(OC-6-11)-hexafluoroantimonate (1-) (1:2)</strong></td>
</tr>
<tr>
<td>ACGIH TLV TWA</td>
</tr>
<tr>
<td>NIOSH IDLH</td>
</tr>
<tr>
<td>OSHA PEL</td>
</tr>
</tbody>
</table>

| **71449-78-0 Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)** |
| ACGIH TLV TWA | Long-term value: 0.5 mg/m³ |
| NIOSH IDLH | Long-term value: 50 mg/m³ |
| OSHA PEL | Long-term value: 0.5 mg/m³ |

· Additional information: The lists that were valid during the creation were used as basis.

· Exposure controls

· Personal protective equipment:

· General protective and hygienic measures:

Keep away from food and beverages.
Immediately remove all soiled and contaminated clothing.
Wash hands before breaks and at the end of work.
Avoid contact with the eyes and skin.

· Respiratory equipment:

In case of low exposure, use cartridge respirator. In case of intensive or longer exposure, use SCBA.

· Protection of hands:

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

· Material of gloves

Nitrile rubber, NBR
Butyl rubber, BR

· Penetration time of glove material Contact glove manufacture for break-through time.

· Eye protection:

Tightly sealed goggles

9 Physical and chemical properties

· Information on basic physical and chemical properties

· General Information

· Appearance:

  Form: Liquid
  Color: Clear to light yellow
**Trade name: SU-8 2000 Series Resists**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Odor:</strong></td>
<td>Sweet</td>
</tr>
<tr>
<td><strong>Odor threshold:</strong></td>
<td>Not determined.</td>
</tr>
<tr>
<td><strong>pH-value:</strong></td>
<td>Not determined.</td>
</tr>
<tr>
<td><strong>Change in condition</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Melting point/Melting range:</strong></td>
<td>Undetermined.</td>
</tr>
<tr>
<td><strong>Boiling point/Boiling range:</strong></td>
<td>130 °C (266 °F)</td>
</tr>
<tr>
<td><strong>Flash point:</strong></td>
<td>30 °C (86 °F)</td>
</tr>
<tr>
<td><strong>Flammability (solid, gaseous):</strong></td>
<td>Not applicable.</td>
</tr>
<tr>
<td><strong>Ignition temperature:</strong></td>
<td>430 °C (806 °F)</td>
</tr>
<tr>
<td><strong>Decomposition temperature:</strong></td>
<td>Not determined.</td>
</tr>
<tr>
<td><strong>Auto igniting:</strong></td>
<td>Product is not selfigniting.</td>
</tr>
<tr>
<td><strong>Danger of explosion:</strong></td>
<td>Product is not explosive. However, formation of explosive air/vapor mixtures are possible.</td>
</tr>
<tr>
<td><strong>Explosion limits:</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Lower:</strong></td>
<td>Not determined.</td>
</tr>
<tr>
<td><strong>Upper:</strong></td>
<td>Not determined.</td>
</tr>
<tr>
<td><strong>Vapor pressure:</strong></td>
<td>Not determined.</td>
</tr>
<tr>
<td><strong>Density:</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Relative density</strong></td>
<td>Not determined.</td>
</tr>
<tr>
<td><strong>Vapor density</strong></td>
<td>Not determined.</td>
</tr>
<tr>
<td><strong>Evaporation rate</strong></td>
<td>1.6-2.3 (BuAc=1)</td>
</tr>
<tr>
<td><strong>Solubility in / Miscibility with</strong></td>
<td>Water miscible No</td>
</tr>
<tr>
<td><strong>Water:</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Partition coefficient (n-octanol/water):</strong></td>
<td>Not determined.</td>
</tr>
<tr>
<td><strong>Viscosity:</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Dynamic:</strong></td>
<td>Not determined.</td>
</tr>
<tr>
<td><strong>Kinematic:</strong></td>
<td>Not determined.</td>
</tr>
</tbody>
</table>
Trade name: SU-8 2000 Series Resists

**10 Stability and reactivity**

- **Reactivity** No further relevant information available.
- **Chemical stability** Stable
- **Thermal decomposition / conditions to be avoided**: No decomposition if used according to specifications.
- **Possibility of hazardous reactions** Exothermic polymerization.
- **Conditions to avoid**
  - Heat, flames and sparks. Extremes of temperature and direct sunlight.
  - Contact with incompatible materials.
- **Incompatible materials**: Strong Oxidizing Agents, Strong Acids, Strong Bases
- **Hazardous decomposition products**:
  - Carbon monoxide
  - Corrosive gases/vapors
  - Danger of toxic pyrolysis products.
  - Antimony oxide

**11 Toxicological information**

- **Information on toxicological effects**
- **Acute toxicity**:
  - **LD/LC50 values that are relevant for classification**:
    - **Epoxy resin**
      - Oral LD50 >2000 mg/kg (Rat)
      - Dermal LD50 >2000 mg/kg (rabbit)
      - Inhalative LC50 >5 mg/L (Rat)
    - **120-92-3 Cyclopentanone**
      - Oral LD50 1820 mg/kg (Rat)
      - Dermal LD50 >2000 mg/kg (rabbit)
      - Inhalative LC50/4 h 19.5 mg/l (Rat)
Safety Data Sheet
acc. to OSHA HCS

Trade name: SU-8 2000 Series Resists

108-32-7 Propylene carbonate

<table>
<thead>
<tr>
<th></th>
<th>LD50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
<td>&gt;29000 mg/kg (Rat)</td>
</tr>
<tr>
<td>Dermal</td>
<td>&gt;20,000 mg/kg (rabbit)</td>
</tr>
</tbody>
</table>

- Primary irritant effect:
  - on the skin: Irritant to skin and mucous membranes.
  - on the eye: Irritating effect.
  - Sensitization: Sensitization possible through skin contact.
  - Additional toxicological information: Irritant

- Carcinogenic categories
  - IARC (International Agency for Research on Cancer)
    None of the ingredients are listed.
  - NTP (National Toxicology Program)
    None of the ingredients are listed.
  - OSHA-Ca (Occupational Safety & Health Administration)
    None of the ingredients are listed.

12 Ecological information

- Toxicity
  - Aquatic toxicity:
    - Epoxy resin
      - 100<LC/EC/IC 50 <1000 mg/l (algae)
      - ≤1000 mg/l (fish)
      - ≤1000 mg/l (invertebrates)
  - 89452-37-9 Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2)
    - LC50/24 h 4.4 mg/l (daphnia)
    - LC50/48 hr 0.68 mg/L (daphnia)
  - 71449-78-0 Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)
    - LC50/24 h 4.4 mg/l (daphnia)
    - LC50/48 hr 0.68 mg/L (daphnia)

- Persistence and degradability: No further relevant information available.
- Behavior in environmental systems:
- Bioaccumulative potential: No further relevant information available.
- Mobility in soil: No further relevant information available.
- Ecotoxicological effects:
  - Remark: Toxic for fish
- Additional ecological information:
  - General notes:
    - Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
    - Also poisonous for fish and plankton in water bodies.
    - Toxic for aquatic organisms
  - Results of PBT and vPvB assessment
    - PBT: Not applicable.
    - vPvB: Not applicable.
13 Disposal considerations

- Waste treatment methods
  - Recommendation:
    Must not be disposed of as regular garbage/trash. Do not allow product to reach sewage system. Disposal must be made in accordance with Federal, State, and Local regulations.
- Uncleaned packagings:
  - Recommendation: Disposal must be made in accordance with Federal, State, and Local regulations.

14 Transport information

- UN-Number
  - DOT, ADR, IMDG, IATA
    UN1866
- UN proper shipping name
  - DOT, ADR
    Resin solution
  - IMDG
    RESIN SOLUTION (Sulfonium, diphenyl[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-), (OC-6-11)-hexafluoroantimonate(1-). (1:2), MARINE POLLUTANT
- IATA
  - RESIN SOLUTION
- Transport hazard class(es)
  - DOT
    - Class
      3 Flammable liquids
    - Label
      3
  - ADR, IMDG, IATA
    - Class
      3 Flammable liquids
    - Label
      3
    - Packing group
      - DOT, ADR, IMDG, IATA
        III
    - Environmental hazards:
      - Marine pollutant: Yes
    - Special precautions for user
      - Warning: Flammable liquids
    - Danger code (Kemler):
      30
    - EMS Number:
      F-E,S-D

(Contd. on page 10)
Trade name: SU-8 2000 Series Resists

| · Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code | Not applicable. |
| · UN "Model Regulation": | UN1866, Resin solution, 3, III |

15 Regulatory information

· Safety, health and environmental regulations/legislation specific for the substance or mixture
  · Section 355 (extremely hazardous substances):
    None of the ingredients are listed.
  · Section 313 (Specific toxic chemical listings):
    | 89452-37-9 | Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-(OC-6-11)-hexafluoroantimonate (1-) (1:2) |
    | 71449-78-0 | Sulfonium, diphenyl[4-(phenylthio)phenyl], (OC-6-11)-hexafluoroantimonate(1-) (1:1) |
  · TSCA (Toxic Substances Control Act): All ingredients are listed or comply with TSCA regulations.
  · Proposition 65
    · Chemicals known to cause cancer: None of the ingredients are listed.
    · Chemicals known to cause reproductive toxicity for females: None of the ingredients are listed.
    · Chemicals known to cause reproductive toxicity for males: None of the ingredients are listed.
    · Chemicals known to cause developmental toxicity: None of the ingredients are listed.

· Carcinogenic categories
  · EPA (Environmental Protection Agency) None of the ingredients are listed.
  · TLV (Threshold Limit Value established by ACGIH) None of the ingredients are listed.
  · NIOSH-Ca (National Institute for Occupational Safety and Health) None of the ingredients are listed.

· Massachusetts State Right To Know List
  120-92-3 Cyclopentanone

· New Jersey State Right To Know List
  120-92-3 Cyclopentanone

· Pennsylvania Hazardous Substances List
  120-92-3 Cyclopentanone

· California SCAQMD Rule 443.1 VOC’s: See Table 1 - Section 9
· GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
Trade name: SU-8 2000 Series Resists

- **Hazard pictograms**

  - GHS02
  - GHS07
  - GHS09

- **Signal word** Warning

- **Hazard-determining components of labeling:**
  Epoxy resin
  Sulfonium, diphenyl-[4-(phenylthio)phenyl]-, (OC-6-11)-hexafluoroantimonate(1-) (1:1)
  Sulfonium, (thiodi-4,1-phenylene) bis[diphenyl-, (OC-6-11)-hexafluoroantimonate (1-) (1:2)

- **Hazard statements**
  H226 Flammable liquid and vapor.
  H315 Causes skin irritation.
  H319 Causes serious eye irritation.
  H317 May cause an allergic skin reaction.
  H401 Toxic to aquatic life.
  H411 Toxic to aquatic life with long lasting effects.

- **Precautionary statements**
  P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
  P261 Avoid breathing dust/fume/gas/mist/vapors/spray
  P273 Avoid release to the environment.
  P280 Wear protective gloves/protective clothing/eye protection/face protection.
  P301+P310 If swallowed: Immediately call a poison center/doctor.
  P302+P352 If on skin: Wash with plenty of soap and water.
  P304+P341 If inhaled: If breathing is difficult, remove person to fresh air and keep comfortable for breathing.
  P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
  P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
  P337+P313 If eye irritation persists: Get medical advice/attention.
  P370+P378 In case of fire: Use for extinction: Alcohol resistant foam.
  P370+P378 In case of fire: Use for extinction: Fire-extinguishing powder.
  P370+P378 In case of fire: Use for extinction: Carbon dioxide.
  P403+P235 Store in a well-ventilated place. Keep cool.
  P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

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16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Product safety department
- **Contact:** Tom Cole, EHS Manager (tcole@kayakuAM)

- **Revision History:**
  The manufacturer's information in Section 1, the product hazard information in Section 2 and the component hazard information in Section 3 have been updated.
- **Date of preparation / last revision 09/11/2019 / 7**
Abbreviations and acronyms:

- RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)
- ICAO: International Civil Aviation Organization
- ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- DOT: US Department of Transportation
- IATA: International Air Transport Association
- ACGIH: American Conference of Governmental Industrial Hygienists
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- NFPA: National Fire Protection Association (USA)
- HMIS: Hazardous Materials Identification System (USA)
- LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent
- PBT: Persistent, Bioaccumulative and Toxic
- vPvB: very Persistent and very Bioaccumulative
- NIOSH: National Institute for Occupational Safety
- OSHA: Occupational Safety & Health
- TLV: Threshold Limit Value
- PEL: Permissible Exposure Limit
- REL: Recommended Exposure Limit
- Flam. Liq. 3: Flammable liquids – Category 3
- Skin Irrit. 2: Skin corrosion/irritation – Category 2
- Eye Irrit. 2A: Serious eye damage/eye irritation – Category 2A
- Skin Sens. 1: Skin sensitisation – Category 1
- Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
- Aquatic Acute 2: Hazardous to the aquatic environment - acute aquatic hazard – Category 2
- Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1
- Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2